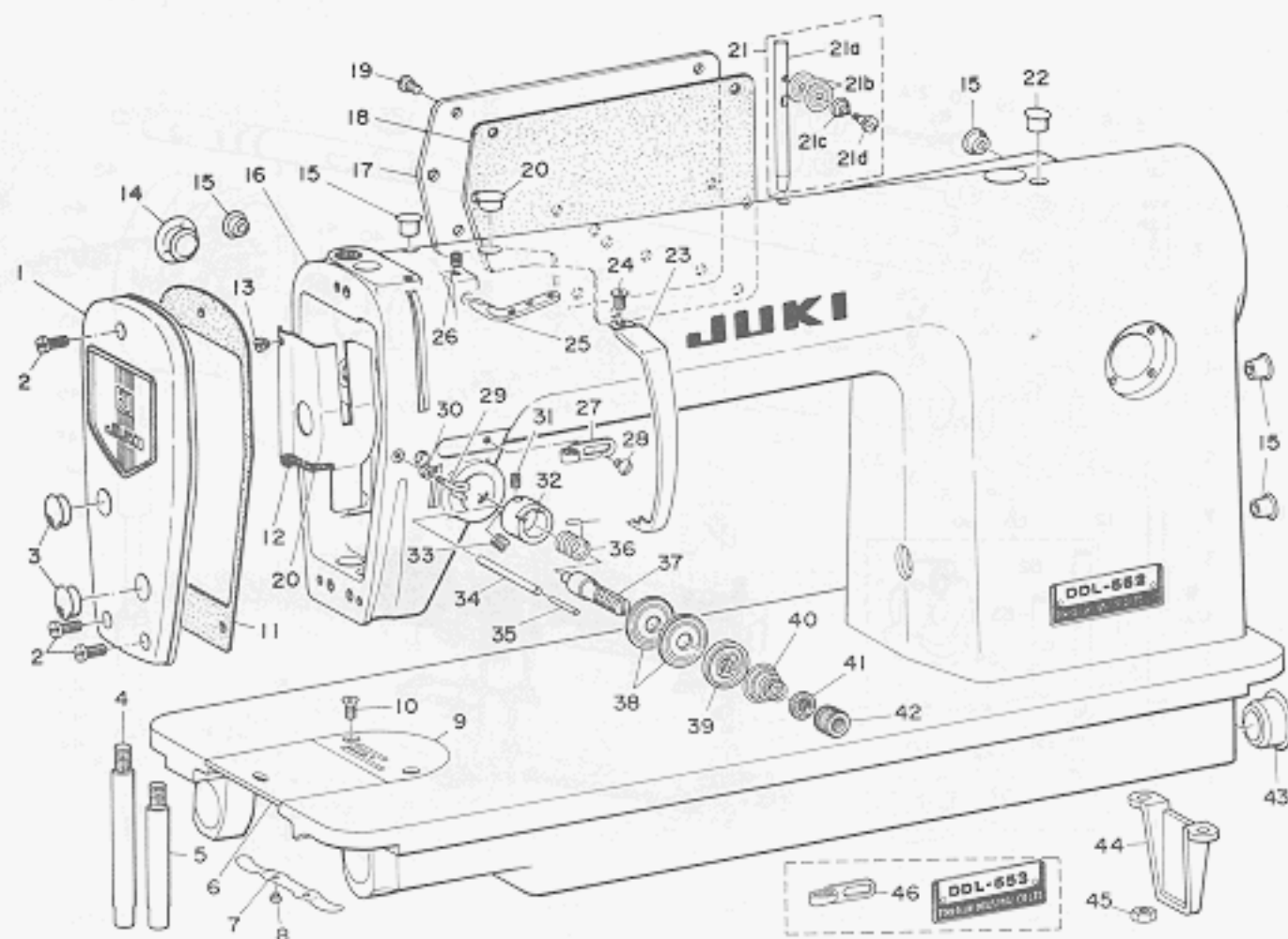


1. MACHINE FRAME & TENSION PARTS COMPONENTS

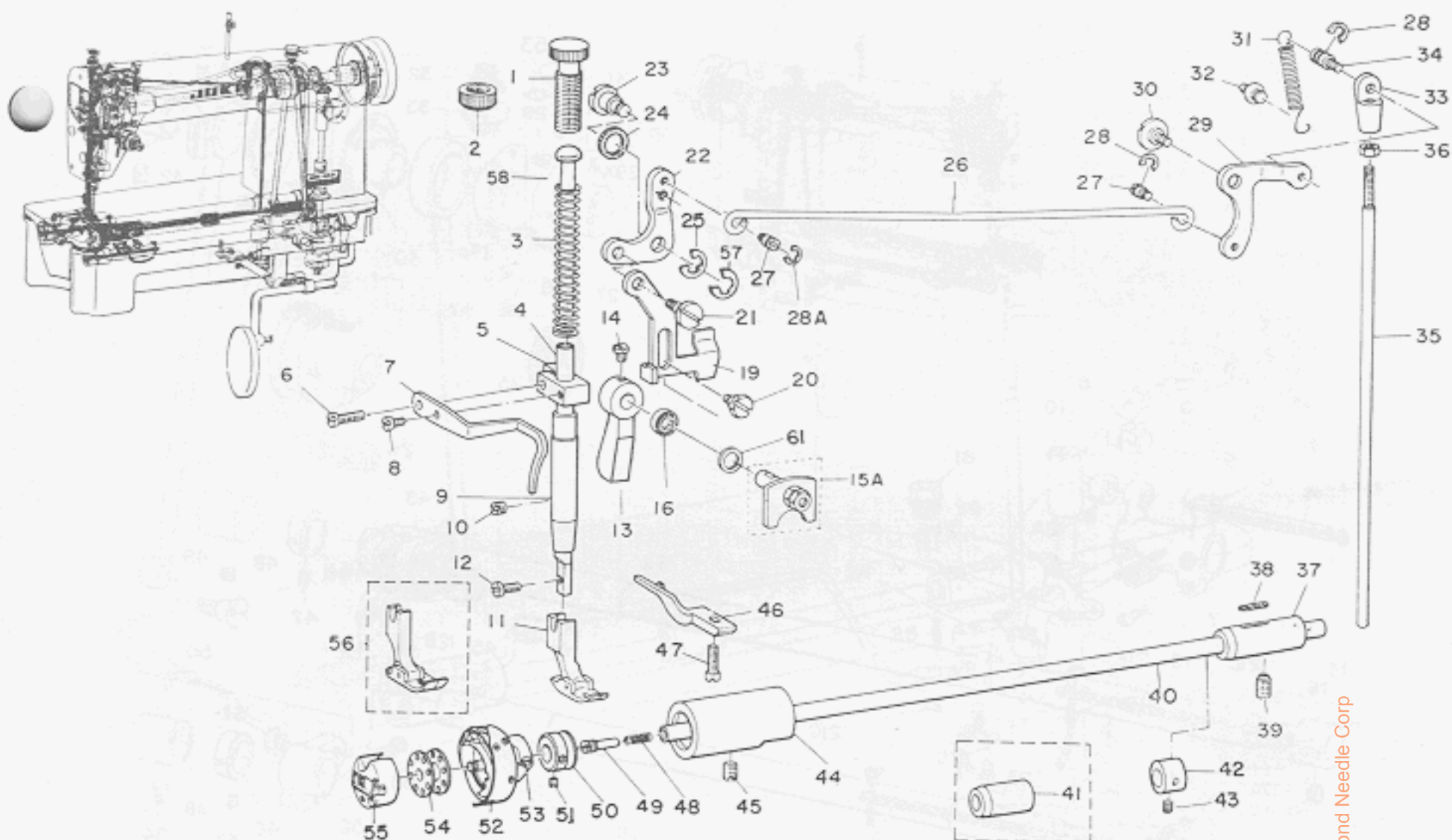


Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1121-552-0A0	Face plate	1	23	B-1123-552-000A	Thread take-up lever oil guard	1
2	SS-7111120-SP	. . . Screw	3	24	SS-7110510-SP	. . . Screw	1
3	B-1179-552-000	. . . Rubber plug	2	25	B-1128-522-000	Three-hole thread eyelet	1
4	B-1104-122-000	Bed screw stud (A)	1	26	SS-8110510-SP	. . . Screw	1
5	B-1105-122-000	Bed screw stud (B)	1	27	B-1126-552-000	Frame thread guide (A)	1
*6	B-1110-012-0A0	Bed slide, assembly	1			(DDL-552,5)	1
7	B-1111-012-000	Bed slide spring	①	28	SS-5090610-SP	. . . Screw	1
8	SS-6060210-SP	. . . Screw	②	29	B-3114-761-000	Frame thread guide (B)	1
9	B-1109-552-000	Throat plate, for DDL-552	1	30	NS-6060350-SP	. . . Set nut	1
(9)	B-1109-543-000	Throat plate, for DDL-553	(1)		*B-3111-552-0A0	Tension post, assembly	1
10	SS-2110920-TP	. . . Screw	2			(Ref. No. 31, 32, 36~42)	
11	B-1122-552-000	Face plate gasket	1	31	SS-8090670-SP	Screw	①
12	B-1188-552-000	Arm oil shield	1	32	B-3111-552-800	Tension post socket	①
20	CO-2020000-00	. . . Oil wick	1	36	B-3128-012-000	Take-up spring	①
13	SS-6080410-SP	. . . Screw	1	37	B-3115-552-000	Tension post	①
(13)	SS-6080320-SP	. . . Screw, for DDL-553	(1)	38	B-3126-012-000	Tension disc	②
14	B-1164-012-000	Rubber plug, large	1	39	B-3132-552-000	Tension release washer	①
15	B-1117-552-000	Rubber plug	5	40	B-3129-012-A00	Tension spring	①
16	B-1101-552-0A0	Machine frame & bed,		41	B-3120-125-000	Tension disc stop	①
		assembly for DDL-552, 3	1	42	B-3116-125-000	Tension nut	①
(16)	B-1101-555-0A0	Machine frame & bed,		33	SS-8150710-SP	Clamp screw, for socket	1
		assembly for DDL-555	(1)	34	B-3127-127-000	Tension release auxiliary pin	1
17	B-1118-522-000	Side plate	1	35	B-3118-552-C00	Tension release pin	1
18	B-1119-522-000	. . . Gasket	1	43	B-1166-552-000A	Bed shaft rubber plug	2
19	SS-7110910-SP	. . . Screw	8	44	B-1106-122-000	Bed leg	1
*21	B-1113-155-0A0	Needle thread guide pin,		45	NS-6150310-SP	. . . Nut	2
		assembly	1	46	B-1126-553-000	Frame thread guide (A), for	
21a	B-1113-155-000	Needle thread guide pin	①			DDL-553	1
21b	B-3148-123-000	. . . Tension disc	②				
21c	B-3149-123-A00	. . . Tension spring	①				
21d	SD-0380552-SL	. . . Hinge screw	①				
22	B-1186-552-000	. . . Rubber plug	2				

ARTS Import Error:

Application error: LZW minimum code size other than 8 bit not supported in GIF file 'E:\www\images\PartsBook\juki\DDL-552\0002.gif'

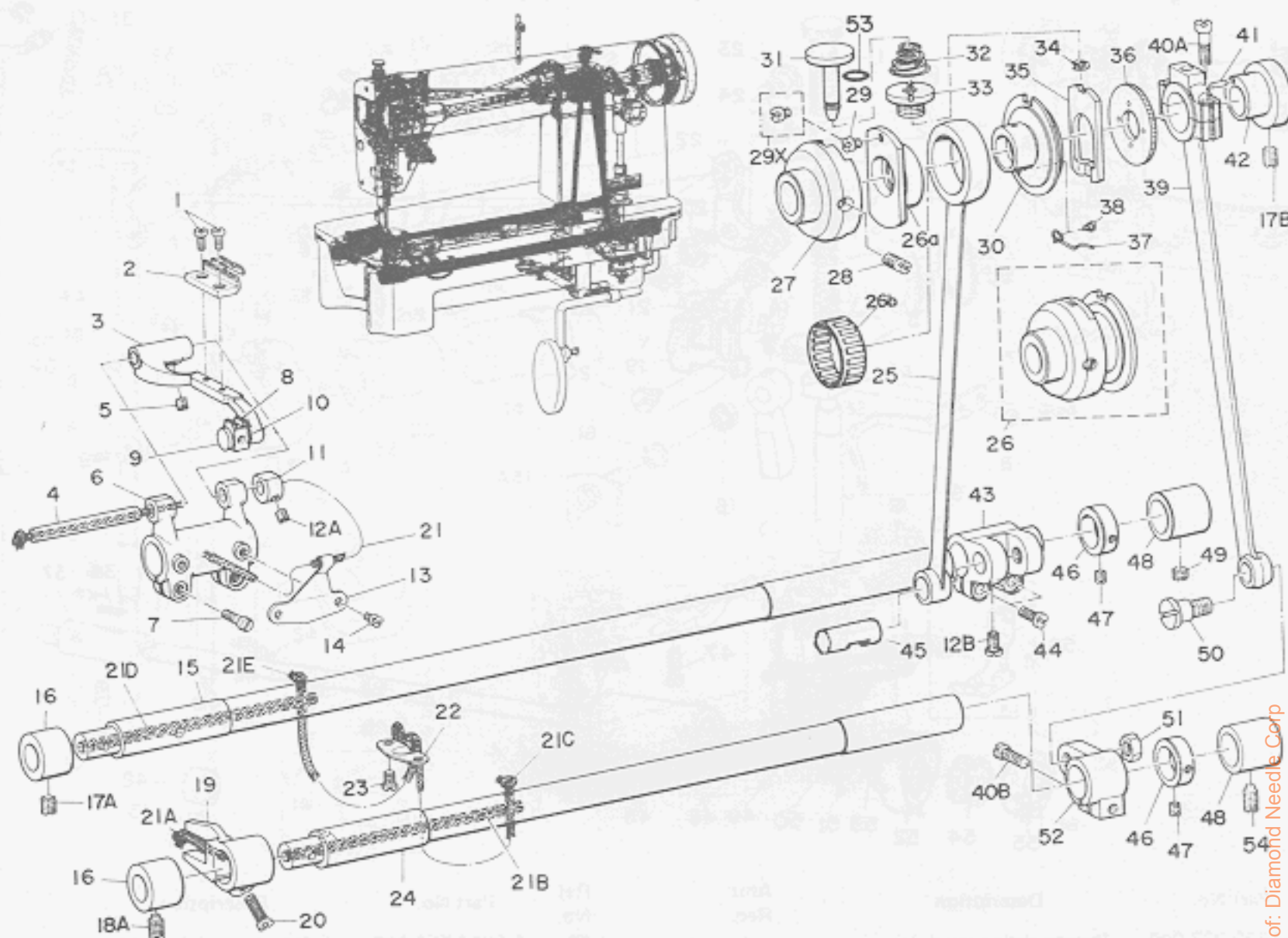
3. PRESSER BAR, LIFTING LEVER & HOOK DRIVING SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1509-227-000	Presser spring regulator	1	29	B-3414-552-000	Lifting lever link, right	1
58	B-1510-227-000	Presser guide bar	1	30	SD-0720331-SP	... Hinge screw	1
2	NS-2820850-SA	... Nut	1	31	B-3417-552-000	... Spring	1
3	B-1505-227-000A	Presser spring	1	32	B-3413-227-000	... Suspension screw	1
(3)	B-1505-552-000A	Presser spring (DDL-553)	(1)	33	B-3416-012-000	Swivel	1
4	B-1501-127-000	Presser bar	1	34	B-3418-552-000	... Screw	1
5	B-1507-552-000	Presser bar guide bracket	1	35	B-3415-552-000	Lifting lever connecting rod, vertical	1
6	SS-7111410-SP	... Clamp screw	1	36	NS-6620310-SP	... Nut	1
7	B-1521-552-000	Slack thread regulator	1	37	B-1804-552-B00	Hook driving shaft bushing rear	1
8	SS-6090650-SP	... Screw	1	38	B-1806-038-000	... Oil felt	1
9	B-1502-541-000	Presser bar bushing, lower	1	39	SS-8151550-SP	... Screw	1
10	SS-8150310-SP	... Screw	1	40	B-1801-412-000	Hook driving shaft	1
11	B-1524-012-0A0	Presser foot assembly, for DDL-555	1	41	B-1803-552-000	... Bushing, intermediate	1
(11)	B-1524-552-0A0	Presser foot assembly, for DDL-552	(1)	44	B-1802-412-0A0	... Bushing, front(assembly)	1
56	B-1511-543-BA0	Presser foot assembly, for DDL-553	(1)	45	SS-8151150-SP	... Screw	1
12	SS-7091110-SP	... Screw	1	46	B-1835-012-000	Bobbin case holder positioning finger	1
13	B-1520-552-000	Hand lifter	1	47	SS-6111010-SP	... Screw	1
14	SS-7120910-SP	... Screw	1	*49	B-1808-552-0A0	Oil seal screw	1
*15A	B-1518-552-0A0	Hand lifter cam, assembly	1	48	B-1810-552-000	Oil wick	(1)
61	WP-0740516-SP	Washer, for hand lifter hinge pin	1	50	CS-0791066-SH	Hook driving shaft thrust collar	1
16	B-1522-552-000	... Oil seal ring	1	51	SS-8110410-TP	... Screw	2
19	B-1515-552-000	Lifting lever	1	*52	B-1830-127-0A0	Hook, assembly	1
20	SD-0630275-SP	... Hinge screw (A)	1	53	SS-6110560-TP	... Screw	(2)
21	SD-0630301-SP	... Hinge screw (B)	1	54	B-9117-012-000	Bobbin	1
22	B-1516-552-000	... Link, left	1	55	B-1837-012-0A0	Bobbin case, assembly	1
23	B-1517-552-000	... Hinge pin	1	42	CS-0791016-SH	Thrust collar (B)	1
24	B-3431-581-000	... Gasket	1	43	SS-8110520-TP	... Screw	2
25	RE-0600000-K0	... Snap ring	1				
57	B-1523-226-000	... Snap ring (B)	1				
26	B-3412-552-000	Lifting lever connecting rod	1				
27	B-3416-552-000	... Hinge screw	1				
28	RE-0500000-K0	... Snap ring	3				

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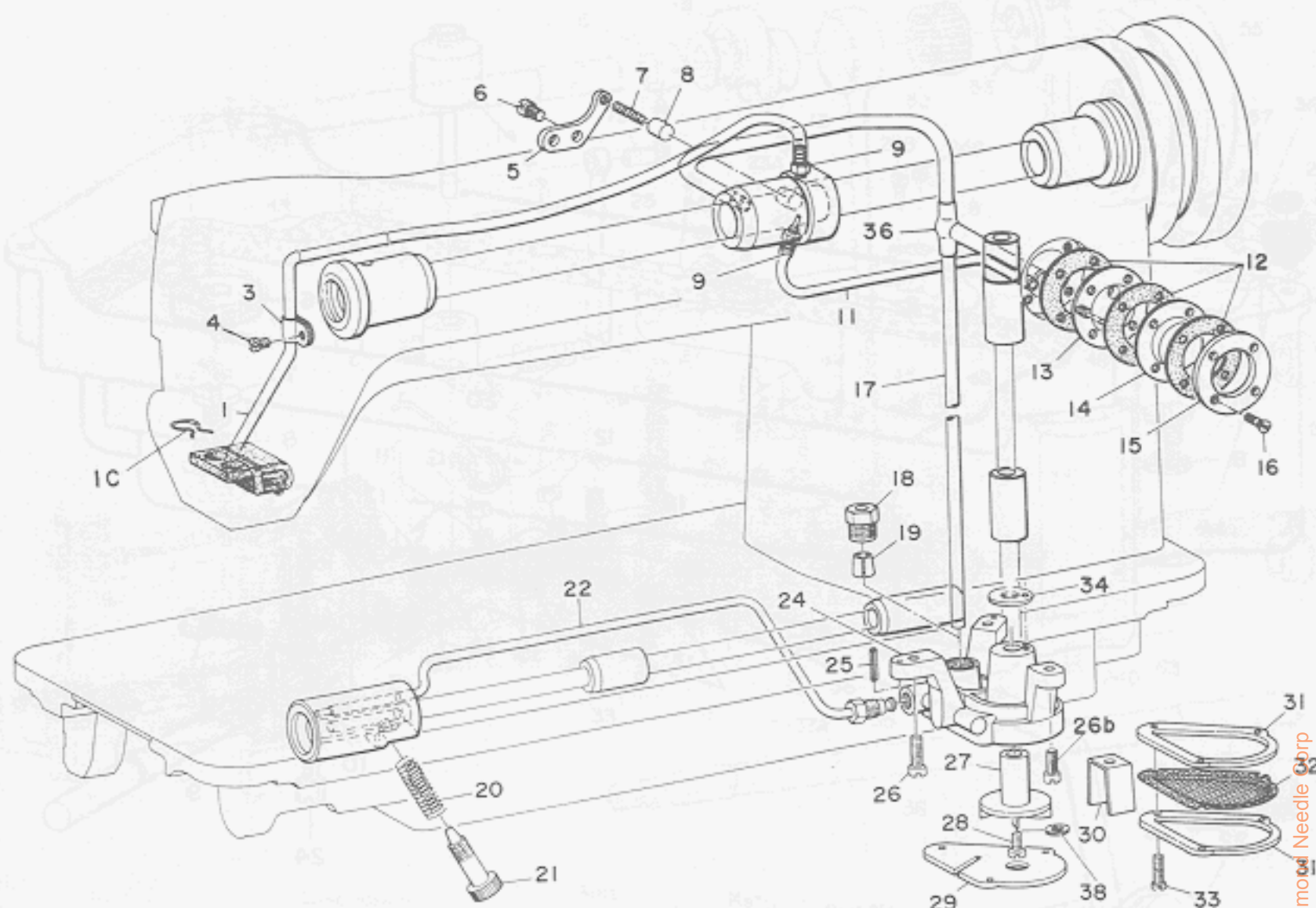
4. FEED ROCKER SHAFT & FEED DRIVING SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	SS-4080620-TP	Screw	2	26a	B1610-552-000-A	Feed eccentric	(1)
2	B1613-552-000	Feed dog, for DDL-552	1	26b	B1426-352-B00	Needle bearing	(1)
(2)	B1613-543-000	Feed dog, for DDL-553	(1)	29	B1615-552-000	Positioning screw	(1)
*3	B1602-155-080	Feed bar	1	29x	B1615-553-000	Positioning screw, for DDL-553	(1)
5	SS-8620610-TP	Clamp screw	(1)	30	B1612-552-000-A	Stitch regulator	(1)
4	B1604-012-000	Feed bar shaft	1	31	B1618-552-0A0-A	Thumb screw stud, assembly	1
6	B1603-155-000	Feed locker	1	32	B3118-352-000	Spring	1
7	SS-7111310-TP	Clamp screw	2	33	B1621-552-000	Guide	1
11	CS-0640863-SH	Thrust collar	1	34	RE-0500000-KE	Snap ring	1
12A	SS-8110510-SP	Screw	2	35	B1623-552-000	Ratchet pawl	1
13	B1609-155-000	Oil wick holder	1	36	B1619-155-000	Ratchet gear	1
14	SS-6080410-SP	Screw	2	37	B1624-552-000	Ratchet pawl spring	1
15	B1601-552-000	Feed rocker shaft	1	38	SD-0260271-SP	Screw	1
16	B1604-155-000	Bushing, front	2	39	B1708-555-000	Connecting rod	1
17A	SS-8150710-SP	Screw	1	40A	SS-6121610-SP	Screw	2
18A	SS-8151550-SP	Screw	1	42	B1709-552-000	Feed driving eccentric	1
19	B1704-155-000	Feed driving shaft crank, front	1	17B	SS-8150710-SP	Screw	2
20	SS-7111120-SP	Clamp screw	1	41	B1620-155-000	Ratchet pawl connecting pin	1
21	CQ-2020000-00	Oil wick	1	*43	B1607-155-0A0-A	Feed rocker shaft crank	1
21A	CQ-2020000-00	Oil wick	1	44	SS-7121410-SP	Clamp screw	2
21B	CQ-3030000-00	Oil wick	1	12B	SS-7110710-SP	Screw	1
21C	CQ-3030000-00	Oil wick	1	45	B1611-155-000-A	Hinge screw	1
21D	CQ-3030000-00	Oil wick	1	46	CS-1471212-SH	Thrust collar	2
21E	CQ-3030000-00	Oil wick	1	47	SS-8660610-TP	Screw	4
22	B1635-552-000	Oil wick holder	1	48	B1702-155-000	Bushing, rear	2
23	SS-7110540-SP	Screw	2	49	SS-8150410-SP	Screw	1
24	B1702-552-000	Feed driving shaft	1	18B	SS-8150710-SP	Screw	1
25	B1609-552-000	Feed rocker shaft connecting rod	1	50	SD-1020701-SP	Hinge screw	1
*26	B1610-552-0A0-A	Feed eccentric, complete (DDL-552)	1	51	NS-6680410-SP	Nut	1
(26)	B1610-553-0A0-A	Feed eccentric, complete (DDL-553)	1	52	B1703-155-000	Feed driving shaft crank, rear	1
27	B1611-552-000-A	Feed eccentric body	(1)	40B	SS-6121610-TP	Clamp screw	1
28	SS-8661430-SP	Screw	(2)	53	RO-0611801-00	Rubber ring	1

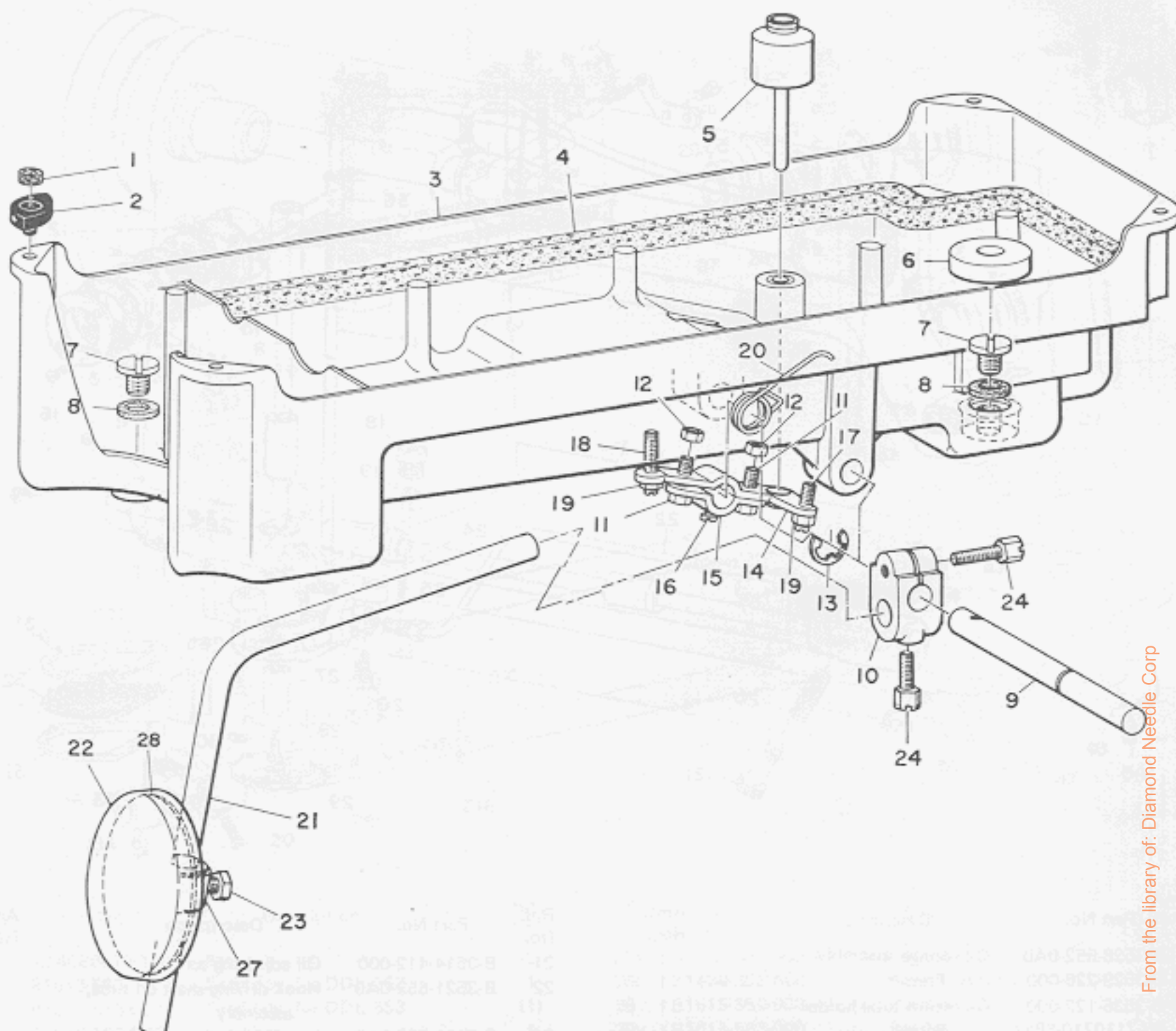
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5. OIL LUBRICATION MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-3528-552-0A0	Oil sponge assembly	1	21	B-3514-412-000	Oil adjusting screw	1
1C	B-3529-226-000	. . . Presser	1	22	B-3521-552-0A0	Hook driving shaft oil tube, assembly	1
3	B-3536-122-000	Oil return tube holder	1	24	B-3501-552-0A0	Lubricating oil pump (with pin)	1
4	SS-7110710-SP	. . . Screw	1	25	PS-0200122-K0	. . . Spring pin	2
5	B-3524-552-000	Plunger thrust plate	1	26	SS-7121410-SP	. . . Screw	3
6	SS-7110910-SP	. . . Screw	2	(26)	SS-7121410-SP	Screw (A), for DDL-555	2
7	B-1214-038-000	. . . Spring	1	(26b)	SS-6121210-SP	Screw (B), for DDL-555	1
8	B-3534-155-000	Lubrication pump plunger	1	27	B-3507-155-000	. . . Impeller	1
9	SQ-1110402-MZ	Oil tube connecting screw	2	28	SS-6081010-TP	 Screw	1
11	BP-3000000-00	Oil sight window oil tube	1	38	WP-0550800-SP	. . . Washer	1
12	B-3516-552-000	Oil sight window gasket	3	29	B-3502-122-000	Cover	1
13	B-3531-552-000	Oil sight window base	1	30	B-3545-122-000	. . . Oil guard	1
14	B-3513-352-000	Oil sight window	1	31	B-3503-122-000	. . . Frame	2
15	B-3514-552-000	Oil sight window frame	1	32	B-3504-155-000	. . . Filter screen	1
16	SS-2091520-SP	. . . Screw	4	33	SS-6081210-SP	. . . Screw, for cover	3
17	B-3513-227-000	Main shaft oil pipe	1	34	B-3510-552-000	Thrust collar rotation stopper plate	1
18	B-3512-122-000	. . . Clamp sleeve nut	1	36	B-3527-552-000	Lubrication pipe rubber joint	1
19	B-3511-122-000	. . . Clamp sleeve nut	1				
20	B-2616-372-000	Spring	1				

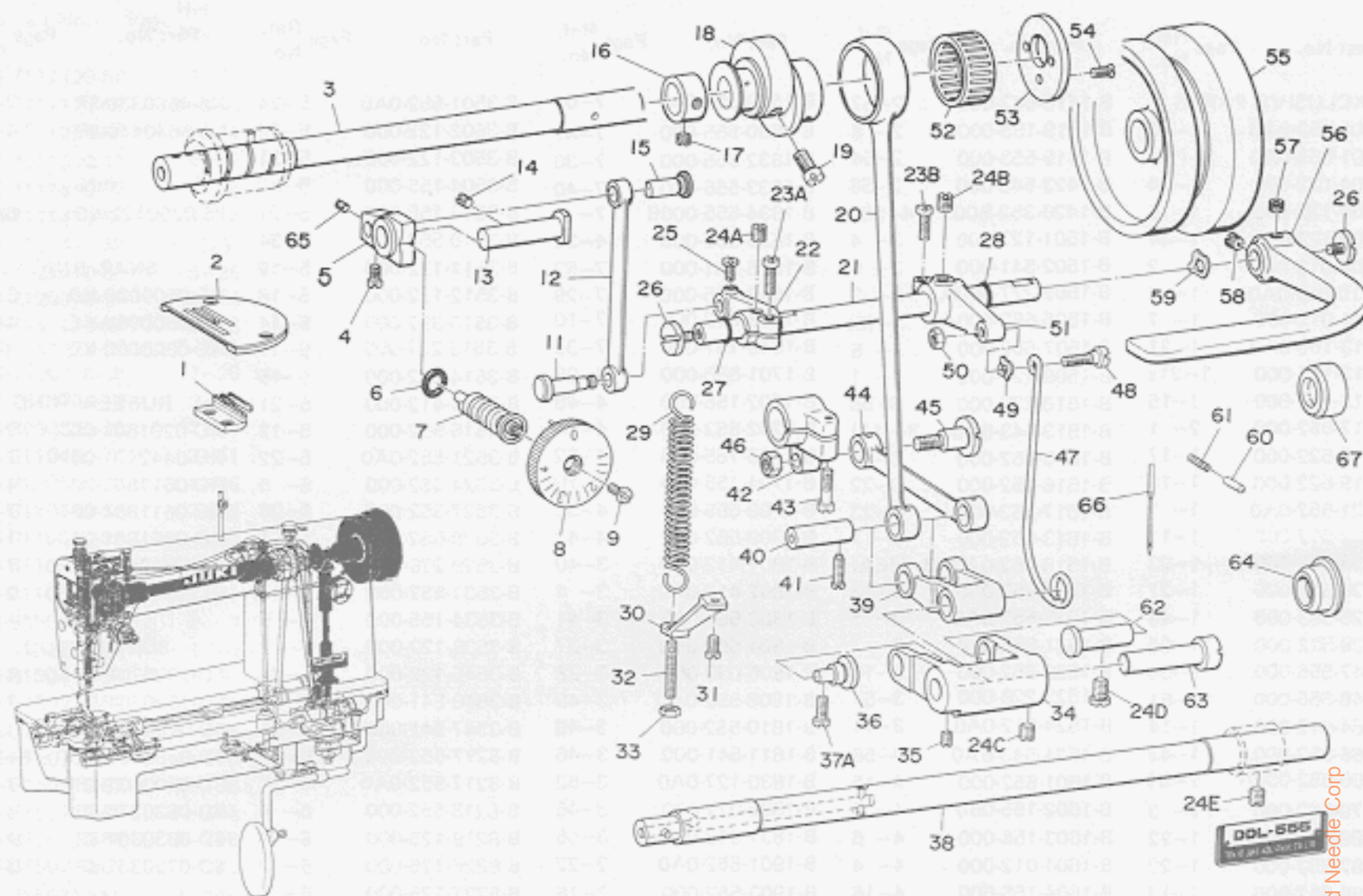
6. OIL RESERVOIR & KNEE LIFTER COMPONENTS



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Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
*	B8217-552-0C0	Oil reservoir complete (Ref. No.1~20,24)	1	13	B-3426-552-000	... Thrust ring	①
*	B8217-552-0A0	Oil reservoir assembly (Ref. No.1~4,7,8)	1	14	B-3425-552-000	... Lifter lever (B)	①
1	B-8227-125-000	Felt pad	4	15	B-3424-552-000	... Lifting lever (A)	①
2	B-8226-125-000	Rubber pad	4	16	SS-9151120-SR	... Screw	①
5	B-3421-552-0A0	Knee press lifter rod, assembly	1	17	SS-8152080-SR	... Positioning screw (B)	①
6	B-8228-125-000	Oil reservoir magnet	1	18	SS-8153010-SR	... Positioning screw (A)	①
3	B-8217-552-000	Oil reservoir	①	19	NS-6150430-SR	... Nut	②
4	B-8218-552-000	... Gasket	①	20	B-3429-552-000	Spring	①
7	SS-6741010-SP	Oil drain cap screw	②	24	SS-9182010-SN	Clamp screw, for No. 10	②
8	B-8219-125-000	... Gasket	②		*B-3419-552-0A0	Knee lifter plate rod complete (No. 21~23, 27, 28)	①
	*B-3420-552-0A0	Knee press rod complete (Ref. No. 9~20, 24)	①	21	B-3419-122-000	Knee lifter plate rod	①
9	B-3420-552-000	Knee press rod	①	22	B-3431-552-000	Knee press plate cover	①
10	B-3427-122-000	... Bearing bracket	①	23	SM-9061003-SE	Screw, for knee press plate stopper	①
11	SS-9151540-SR	... Clamp screw	②	27	B-3432-552-000	Knee press plate stopper	①
12	NS-6150430-SR	... Nut	②	28	B-3430-552-000	Knee press plate	①

7. EXCLUSIVE PARTS FOR DDL-555



Ref. No.	Part No.	Description	Amt. Req.
1	B-1613-012-A00	Feed dog (A)	1
2	B-1109-012-A00	Throat plate (A)	1
3	B-1201-555-000	Main shaft	1
5	B-1620-161-000	Feed regulator	1
4	SS-7110720-SP	. . . Screw (A)	1
65	SS-8110510-SP	. . . Screw (B)	1
6	RO-0742401-00	Rubber ring	1
7	B-1634-555-000B	Stitch length regulating screw	1
8	B-1623-555-0A0A	Feed regulator dial, assembly	1
10	B-1648-012-000	. . . Stop pin	1
9	SS-6121050-SP	. . . Screw	1
11	B-1628-555-000	Tension spring suspension stud	1
12	B-1625-555-000	Feed regulator connecting rod	1
13	B-1622-555-000	Feed regulator hinge pin	1
14	SS-8151230-SP	. . . Screw	1
15	B-1626-555-000	Feed regulator connecting rod pin	1
16	CS-1471212-SH	Thrust collar	1
17	SS-8660610-TP	. . . Screw	2
18	B-1610-555-0A0	Feed eccentric	1
19	SS-6661110-SP	. . . Screw	2
20	B-1612-161-000	Feed rocker shaft connecting rod	1
21	B-1621-555-000	Reverse feed control lever shaft	1
22	B-1627-555-000	. . . Crank	1
23A	SS-6121210-SP	 Clamp screw	1
24A	SS-8150710-SP	 Screw	1
25	SS-7110910-SP	Screw, for suspension stud	1
26	SS-7620750-SP	End screw	2
27	RO-0611801-00	Rubber ring, small	1
28	RO-0691801-00	Rubber ring, large	1
29	B-1646-555-000	Tension spring	1
30	B-1632-555-000	. . . Suspension bracket	1
31	SS-7111120-SP	 Screw	1
32	B-1649-161-000	. . . Adjusting screw	1
33	NS-6110420-SP	 Nut	2
34	B-1617-555-000	Feed driving rocker	1
24C	SS-8150710-SP	. . . Screw (A)	1

Ref. No.	Part No.	Description	Amt. Req.
35	SS-8620610-SP	. . . Screw (B)	1
36	B-1619-555-000	. . . Hinge pin	1
37A	SS-7111120-SP	 Screw	1
38	B-1701-555-000	Feed driving shaft	1
39	B-1614-555-000	Feed driving rocker arm	1
40	B-1633-555-000	. . . Connecting pin	1
41	SS-7111260-SP	 Screw	1
42	B-1608-161-000	Feed rocker shaft crank, rear	1
43	SS-6121610-TP	. . . Clamp screw	1
44	B-1613-555-000	Connecting rod	1
45	SD-1020701-SP	. . . Hinge screw	1
46	NS-6680330-SP	 Nut	1
47	B-1630-555-000	Feed driving rocker arm connecting rod	1
48	SD-0500401-SP	. . . Hinge screw	1
49	WZ-0541510-KP	. . . Washer	1
50	NS-6120310-SP	. . . Nut	1
51	B-1629-555-000	Control lever crank, rear	1
24B	SS-8150710-SP	. . . Screw	1
23B	SS-6121210-SP	. . . Clamp screw	1
52	B-1636-581-000	Needle bearing	1
53	B-1611-161-000	Feed eccentric thrust washer	1
54	SS-2110930-SP	. . . Screw	3
55	B-1217-555-0A0	Hand wheel, assembly	1
56	B-1624-555-000	Reverse feed control lever	1
57	SS-8660970-TP	. . . Screw (A)	1
58	SS-8660810-TP	. . . Screw (B)	1
59	WZ-1052010-KP	. . . Washer	1
60	B-1147-555-000	Feed regulating stop pin	1
61	B-1148-555-000	. . . Spring	1
62	B-1618-161-000	Feed driving rocker arm hinge pin	1
24D	SS-7151120-SP	. . . Screw	1
63	B-1615-555-000	Feed driving rocker hinge pin	1
24E	SS-8150710-SP	Screw, for feed driving shaft bushing, rear	1
66	MDB-100B1400	Needle (DB X 1 #14)	1
64	B-1166-552-000A	Rubber plug for feed driving shaft	1
67	B-1189-415-000	Rubber plug for feed regulator	1

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8 NUMERICAL INDEX OF PARTS

Part No.	Page	Ref. No.	Part No.	Page	Ref. No.	Part No.	Page	Ref. No.	Part No.	Page	Ref. No.	Part No.	Page	Ref. No.
EXCLUSIVE PARTS			B-1418-543-000	2-57		B-1629-555-000	7-51		B-3501-552-0A0	5-24		NS-6680330-SP	7-46	
B-1101-552-0A0	1-16		B-1419-155-000	2-8		B-1630-555-000	7-47		B-3502-122-000	5-29		NS-6680410-SP	4-51	
B-1101-555-0A0	1-(16)		B-1419-553-000	2-54		B-1632-555-000	7-30		B-3503-122-000	5-31				
B-1104-122-000	1-4		B-1423-543-000	2-56		B-1633-555-000	7-40		B-3504-155-000	5-32		PIN		
B-1105-122-000	1-5		B-1426-352-800	4-26b		B-1634-555-000B	7-7		B-3507-155-000	5-27		PS-0200122-K0	5-25	
B-1106-122-000	1-44		B-1501-127-000	3-4		B-1635-552-000	4-22		B-3510-552-000	5-34				
B-1109-012-A00	7-2		B-1502-541-000	3-9		B-1636-581-000	7-52		B-3511-122-000	5-19		SNAP RING		
B-1110-012-0A0	1-6		B-1505-227-000A	3-3		B-1646-555-000	7-29		B-3512-122-000	5-18		RE-0500000-K0	3-28	
B-1111-012-000	1-7		B-1505-552-000A	3-(3)		B-1648-012-000	7-10		B-3513-352-000	5-14		RE-0500000-KE	4-34	
B-1113-155-0A0	1-21		B-1507-552-000	3-5		B-1649-161-000	7-32		B-3513-227-000	5-17		RE-0600000-K0	3-25	
B-1113-155-000	1-21a		B-1509-227-000	3-1		B-1701-555-000	7-38		B-3514-552-000	5-15				
B-1113-155-000	1-15		B-1510-227-000	3-58		B-1702-155-000	4-48		B-3514-412-000	5-21		RUBBER RING		
B-1117-552-000	2-1		B-1513-543-8A0	3-(11)		B-1702-552-000	4-24		B-3516-552-000	5-12		RO-0291801-00	2-27	
B-1118-522-000	1-17		B-1515-552-000	3-19		B-1703-155-000	4-52		B-3521-552-0A0	5-22		RO-0442401-00	2-31	
B-1119-522-000	1-18		B-1516-552-000	3-22		B-1704-155-000	4-19		B-3524-552-000	5-5		RO-0611801-00	4-53	
B-1121-552-0A0	1-1		B-1517-552-000	3-23		B-1708-555-000	4-39		B-3527-552-000	5-36		RO-0611801-00	7-27	
B-1122-552-000	1-11		B-1513-552-000	3-17		B-1709-552-000	4-42		B-3528-552-0A0	5-1		RO-0691801-00	7-28	
B-1123-552-000A	1-23		B-1518-552-0A0	3-(15A)		B-1801-412-000	3-40		B-3529-226-000	5-1C		RO-0742401-00	7-6	
B-1126-552-000	1-27		B-1520-552-000	3-13		B-1802-412-0A0	3-4		B-3531-552-000	5-13		RO-2943101-00	2-40	
B-1126-553-000	1-46		B-1520-552-0A0	3-*		B-1803-552-000	3-41		B-3534-155-000	5-8				
B-1128-522-000	1-25		B-1521-552-000	3-7		B-1804-552-800	3-37		B-3536-122-000	5-3		SCREW STUD		
B-1147-555-000	7-60		B-1522-552-000	3-16		B-1806-038-000	3-38		B-3545-122-000	5-30		SD-1020701-SP	4-50	
B-1148-555-000	7-61		B-1523-226-000	3-57		B-1808-552-0A0	3-49		B-3546-541-000	5-2		SD-1020701-SP	7-45	
B-1164-012-000	1-14		B-1524-012-0A0	3-11		B-1810-552-000	3-48		B-3547-541-000	5-11		SD-0260271-SP	4-38	
B-1166-552-000A	1-43		B-1524-543-8A0	3-56		B-1811-541-000	3-46		B-8217-552-0C0	6-*		SD-0380552-SL	1-21d	
B-1166-552-000A	7-64		B-1601-552-000	4-15		B-1830-127-0A0	3-52		B-8217-552-0A0	6-*		SD-0500401-SP	7-48	
B-1179-552-000	1-3		B-1602-155-080	4-3		B-1835-012-000	3-46		B-8218-552-000	6-4		SD-0630275-SP	3-20	
B-1186-552-000	1-22		B-1603-155-000	4-6		B-1837-012-0A0	3-55		B-8219-125-000	6-8		SD-0630301-SP	2-21	
B-1187-552-000	1-20		B-1604-012-000	4-4		B-1901-552-0A0	2-22		B-8226-125-000	6-2		SD-0720331-SP	3-30	
B-1188-552-000	1-12		B-1604-155-000	4-16		B-1903-552-000	2-16		B-8227-125-000	6-1				
B-1189-415-000	7-67		B-1607-155-0A0A	4-43		B-1904-552-000	2-20		B-8228-125-000	6-6		SCREW		
B-1201-552-000	2-23		B-1608-161-000	7-42		B-1905-541-000	2-18		B-9117-012-000	3-54		SM-9061003-SE	6-23	
B-1201-555-000	7-3		B-1609-552-000	4-25		B-2611-372-000	5-20		BP-3000000-00	5-11		SQ-1110402-MZ	5-9	
B-1202-552-800	2-(33)		B-1609-155-000	4-13		B-3111-552-800	1-32		B-1109-552-000	1-9		SS-3091440-SP	5-16	
B-1202-552-800A	2-33		B-1610-155-080	4-43		B-3111-552-0A0	1-*		B-1109-543-000	1-(9)		SS-2110920-TP	1-10	
B-1203-227-000	2-34		B-1610-552-000A	4-26a		B-3114-761-000	1-29		B-1524-552-0A0	3-(11)		SS-2110930-SP	7-54	
B-1204-552-800	2-39		B-1610-552-0A0A	4-26		B-3115-552-000	1-37		B-1509-227-0A0	3-1		SS-4080620-TP	4-1	
B-1206-552-000	2-28		B-1610-553-0A0A	4-(26)		B-3116-125-000	1-42					SS-5060310-SP	2-58	
B-1206-553-000	2-59		B-1610-555-000	7-18		B-3118-352-000	4-32		OIL WICK			SS-5090610-SP	1-28	
B-1208-552-000A	2-41		B-1611-155-000	4-45		B-3118-552-C00	1-35		CQ-2020000-00	1-20		SS-6060210-SP	1-8	
B-1209-552-000	2-19		B-1611-161-000	7-53		B-3120-125-000	1-41		CQ-2020000-00	2-15		SS-6080320-SP	1-(13)	
B-1209-553-000	2-60		B-1611-552-000A	4-27		B-3126-012-000	1-38		CQ-2020000-00	4-21		SS-6080410-SP	1-13	
B-1212-552-A00	2-13		B-1612-161-000	7-20		B-3127-127-000	1-34		CQ-2020000-00	4-21A		SS-6080410-SP	4-14	
B-1213-552-000	2-25		B-1612-552-000A	4-30		B-3128-012-000	1-36		CQ-3030000-00	4-21C		SS-6081010-TP	5-28	
B-1214-038-000	5-7		B-1613-012-A00	7-1		B-3139-012-A00	1-40		CQ-3030000-00	4-21B		SS-6081210-SP	5-33	
B-1217-552-000	2-42		B-1613-552-000	4-2		B-3132-552-000	1-39		CQ-3030000-00	4-21D		SS-6090650-SP	3-8	
B-1217-555-0A0	7-55		B-1613-543-000	4-(2)		B-3148-123-000	1-21b		CQ-3030000-00	4-21E		SS-6090670-TP	2-6	
B-1224-552-000	2-26		B-1613-555-000	7-44		B-3149-123-A00	1-21c					SS-6110560-TP	3-53	
B-1226-552-000	2-24		B-1614-555-000	7-39		B-3411-552-000	3-26		THRUST COLLAR			SS-6111010-SP	3-47	
B-1233-012-000	2-44		B-1615-552-000	4-29		B-3413-227-000	3-32		CS-0640863-SH	4-11		SS-6121050-SP	7-9	
B-1301-552-000	2-45		B-1615-553-000	4-29x		B-3414-552-000	3-29		CS-0791016-SH	2-47		SS-6121210-SP	5-(26b)	
B-1302-552-800	2-46		B-1615-555-000	7-63		B-3415-552-000	3-35		CS-0791016-SH	3-42		SS-6121210-SP	7-23A	
B-1303-552-800	2-49		B-1617-555-000	7-34		B-3416-012-000	3-33		CS-0791066-SH	3-50		SS-6121210-SP	7-23B	
B-1305-012-000	2-36		B-1618-161-000A	7-62		B-3416-552-000	3-27		CS-1471212-SH	7-16		SS-6121610-SP	4-40A	
B-1306-155-000	2-*		B-1618-552-0A0	4-31		B-3417-552-000	3-31		CS-1471212-SH	4-46		SS-6121610-TP	4-40B	
B-1307-155-000	2-50		B-1619-155-000	4-36		B-3418-552-000	3-34					SS-6121610-TP	7-43	
B-1308-155-0A0	2-51		B-1619-555-000	7-36		B-3419-122-000	6-21		NEEDLE			SS-6661110-SP	7-19	
B-1401-552-A00	2-4A		B-1620-155-000	4-41		B-3419-552-0A0	6-*		MDB-100B1400	7-66		SS-6741010-SP	6-7	
B-1401-552-800	2-4B		B-1620-161-000	7-5		B-3420-552-000	6-9		MDB-257B1400	2-10		SS-7080510-SP	2-11	
B-1401-552-C00	2-4C		B-1621-555-000	7-21		B-3420-552-0A0	6-*		MDB-257B1800	2-(10)		SS-7091110-SP	3-12	
B-1401-552-D00	2-4D		B-1621-552-000	4-33		B-3421-552-0A0	6-5					SS-7110510-SP	1-24	
B-1401-553-A00	2-52		B-1622-555-000	7-13		B-3424-552-000	6-15		NUT			SS-7110540-SP	4-23	
B-1402-552-000A	2-2		B-1623-552-000	4-35		B-3425-552-000	6-14		NS-2820850-SA	3-2		SS-7110710-SP	4-12B	
B-1403-155-000	2-7		B-1623-555-0A0A	7-8		B-3427-552-000	6-13		NS-6060350-SP	1-30		SS-7110710-SP	5-4	
B-1453-553-000	2-53		B-1624-552-000	4-37		B-3427-122-000	6-10		NS-6110420-SP	7-33		SS-7110720-SP	7-4	
B-1408-552-000	2-14		B-1624-555-000	7-56		B-3429-552-000	6-20		NS-6120310-SP	7-50		SS-7110910-SP	1-19	
B-1411-552-0A0	2-5		B-1625-555-000	7-12		B-3430-552-000	6-28		NS-6150310-SP	1-45		SS-7110910-SP	5-6	
B-1414-232-000	2-12		B-1626-555-000	7-15		B-3431-552-000	6-22		NS-6150430-SR	6-19		SS-7110910-SP	7-25	
B-1416-543-0A0	2-55		B-1627-555-000	7-22		B-3431-581-000	3-24		NS-6150430-SR	6-12		SS-7111120-SP	4-20	
B-1418-541-A00A	2-9		B-1628-555-000	7-11		B-3432-552-000	6-27		NS-6620310-SP	3-36		SS-7111120-SP	1-2	

From the library of: Diamond Needle Corp

Part No.	Page	Ref. No.
SS-7111120-SP	7-31	
SS-7111120-SP	7-37A	
SS-7111260-SP	7-41	
SS-7111310-TP	4- 7	
SS-7111410-SP	3- 6	
SS-7111410-SP	4-44	
SS-7121410-SP	5-(26)	
SS-7121410-SP	5-26	
SS-7120910-SP	3-14	
SS-7151120-SP	2-35	
SS-7151120-SP	7-24D	
SS-7620750-SP	7-26	
SS-7681750-TP	2-30	
SS-8090670-SP	1-31	
SS-8110410-TP	3-51	
SS-8110510-SP	1-26	
SS-8110510-SP	7-65	
SS-8110510-SP	4-12A	
SS-8110520-TP	2-48	
SS-8110520-TP	3-43	
SS-8150310-SP	2- 3	
SS-8150310-SP	3-10	
SS-8150410-SP	4-49	
SS-8150710-SP	1-33	
SS-8150710-SP	4-17A	
SS-8150710-SP	4-17B	
SS-8150710-SP	4-18B	
SS-8150710-SP	7-24A	
SS-8150710-SP	7-24B	
SS-8150710-SP	7-24C	
SS-8150710-SP	7-24E	
SS-8150710-TP	7-14	
SS-8151150-SP	2-21A	
SS-8151150-SP	2-21B	
SS-8151150-SP	2-21C	
SS-8151150-SP	3-45	
SS-8151230-SP	7-14	
SS-8151550-SP	2-43	
SS-8151550-SP	3-39	
SS-8151550-SP	4-18A	
SS-8152080-SR	1-17	
SS-8153010-SR	6-18	
SS-8182010-SN	6-24	
SS-8620610-SP	7-35	
SS-8620610-TP	4- 5	
SS-8660410-TP	7-57	
SS-8660610-TP	2-32	
SS-8660610-TP	4-47	
SS-8660610-TP	7-17	
SS-8660810-TP	7-58	
SS-8660810-TP	2-38	
SS-8661430-SP	4-28	
SS-8681950-SP	2-62	
SS-9151120-SR	6-16	
SS-9151540-SR	6-11	
SS-9661120-CP	2-29	

WASHER

WP-0550800-SP	5-38
WP-0740516-SP	3-61
WZ-0541510-KP	7-49
WZ-1052010-KP	7-59